

Work Order ID 50249

July 14, 2009 10:40:18 AM



Page 1

Item ID: D3526-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Rubber Seal

Start Date: 7/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3526	Rev A

100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Cut trim as per dwg D3526	

8/30/09/07/15

⑥

110	QC5- Inspect part completeness to step on W/O	0.00
QC	Memo	0.00
Quality Control		

=> S 09/02/16

⑥

Scrap Scrap

120	Identify as per dwg & Stock Location: <u>110</u>	0.00
Packaging	Memo	0.00
Packaging		

9/7/20

⑥ SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3526-1 PAR #: N/A Fault Category: Sm Fab NCR: (Yes) No DQA: LA Date: 09-07-21
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: / Date: 09-08-17

NCR: <u>50249</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/7/16	to 100	Found that 44 (6) parts were cut at wrong lengths. (3.15 is at 3.75" and E-28 is at 9.125") P.C. lacked attention when cutting slots to design detail	<u>/</u> PS1412	Scrap, replace qty 6 B# <u>33205</u>	<u>DB</u> 09/07/16	<u>S</u> 09/07/16	<u>/</u> PS1412	<u>S</u> 09/07/16

NOTE: Date & initial all entries

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Customer:

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Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/20 

u 39.57.20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Page 1

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Work Order ID: 50249



Parent Item: D3526-1RevA



Parent Item Name: Rubber Seal

Start Date: 7/15/09

Required Date: 7/15/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3555-1RevA		Manufactured	No			100	Each	25.8100	8.0842			

U CHANNEL

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	25.81	
32209	25.81	

✓ 8.0842 *Boyer/14*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

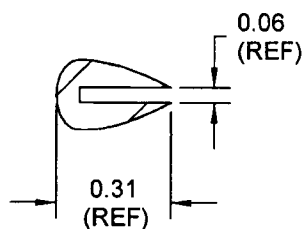
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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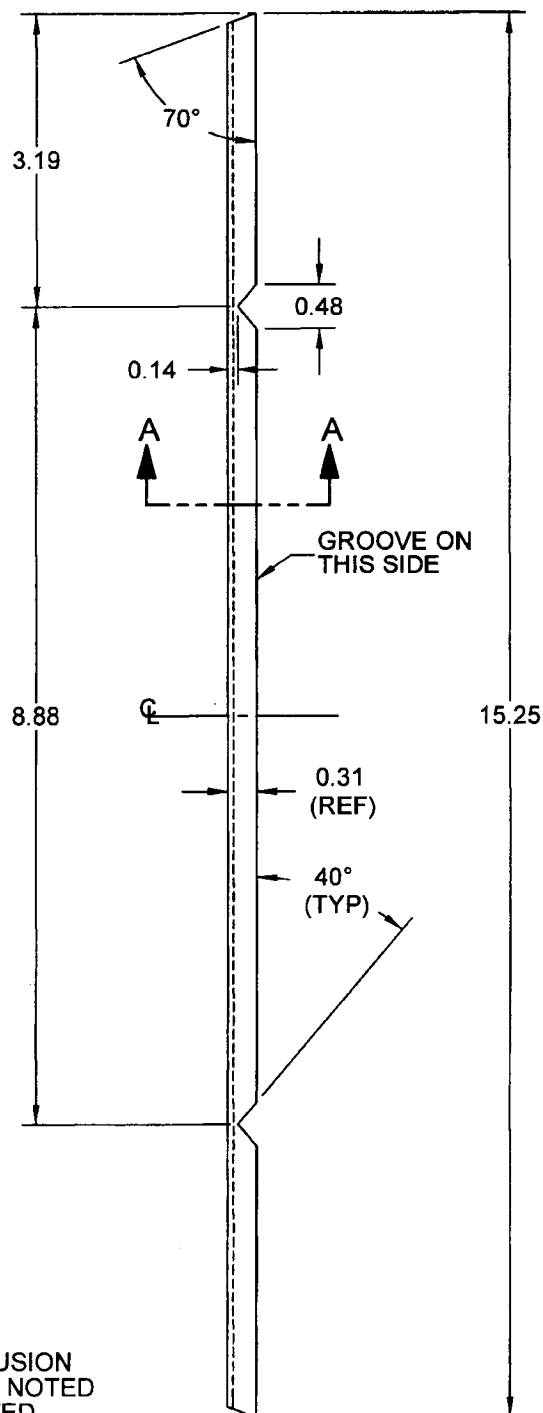
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED <i>[Signature]</i>	DRAWING NO. D3526	REV. A SHEET 1 OF 1
DATE 07.07.24	TITLE RUBBER SEAL		SCALE 1:2
REV A	DATE 07.07.24	DESCRIPTION NEW ISSUE	

RELEASED
07.08.23 *[Signature]*



SECTION A-A
SCALE 2:1

D3526-1 RUBBER SEAL



NOTES:

- 1) MATERIAL: MAKE FROM D3555-1-YYY.YY U-CHANNEL EXTRUSION
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 4) PART SYMMETRIC ABOUT Q

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